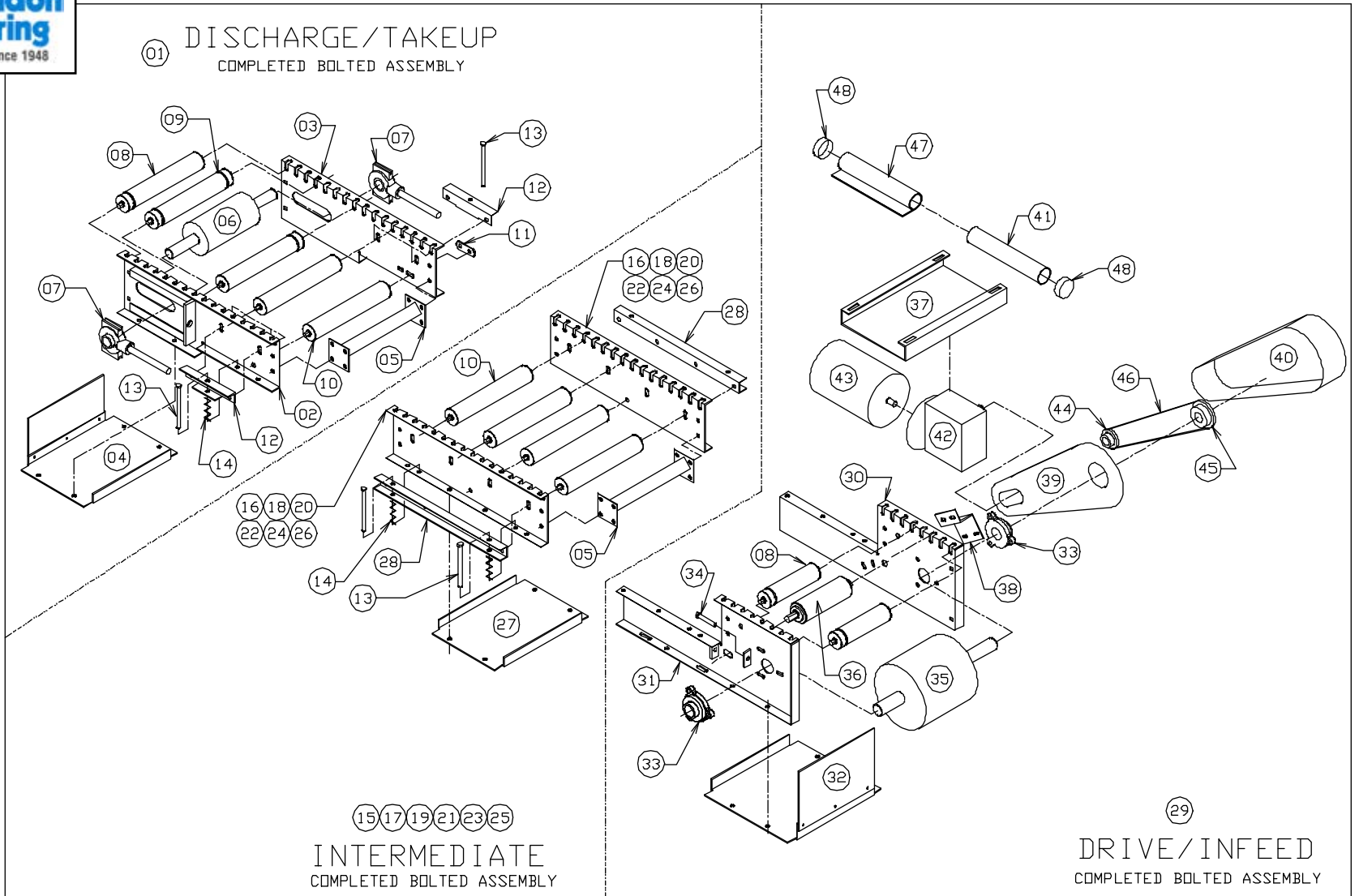


## Replacement Parts List for Model # 660



**PN Description**

- 1 Take-up Section Assembly
- 2 Right Side Take-up Frame
- 3 Left Side Take-up Frame
- 4 Take-up Pulley Guard
- 5 Spreader Weldment
- 6 • Take-up Pulley
- 7 • Take-up Bearing Assembly
- 8 • Single Grooved Roller
- 9 • Double Grooved Roller

- 10 • Deck Roller Assembly
- 11 Adjustment Bracket
- 12 Short Pressure Clip
- 13 3/8" x 5.5" Adjustment Bolt
- 14 Spring
- 15 6" Intermediate Section Assy
- 16 6" Intermediate Frame Side
- 17 12" Intermediate Section Assy
- 18 12" Intermediate Frame Side
- 19 24" Intermediate Section Assy

- 20 24" Intermediate Frame Side
- 21 48" Intermediate Section Assy
- 22 48" Intermediate Frame Side
- 23 84" Intermediate Section Assy
- 24 84" Intermediate Frame Side
- 25 120" Intermediate Section Assy
- 26 120" Intermediate Frame Side
- 27 Bottom Spreader
- 28 Long Pressure Clip
- 29 Drive Section Assembly

- 30 Motor Side Drive Frame
- 31 • Non-Motor Side Drive Frame
- 32 Drive Pulley Guard
- 33 • 1 7/16" 3 Bolt Flange Bearing
- 34 • 3/8" x 2 1/2" Push Bolt
- 35 • Drive Pulley
- 36 • Snub Roller/Hex Shaft
- 37 Motor Base
- 39 Guard Back
- 40 Guard Weldment

- 41 Manual Tube
- 42 • Motor
- 43 • Reducer
- 44 • Driven Sprocket
- 45 • Drive Sprocket
- 46 • Chain
- 47 Manual
- 48 Manual Tube Cap
- **Recommended spare parts to be stocked at your location**