



711 EXPLODED ACAD-01



Replacement Parts List for Model # 711

PN Description

1	Infeed Section Assembly	30	12" Frame Side Weldment	59	60° Upper Curve Assembly
2	Infeed Frame Weldment	31	12" Intermediate Top Cover	60	60° Upper Curve Bottom Pan
3	• 1 3/16" 3 Bolt Flang Bearing	32	12" Intermediate Bottom Pan	61	60° Upper Curve Top Cover
4	• Infeed Shaft	33	18" Intermediate Assembly	62	Drive Section Assembly
5	• Fixed Infeed Sprocket	34	18" Frame Side Weldment	63	Drive Side Weldment
6	Infeed Top Cover	35	18" Intermediate Top Cover	64	Drive Bottom Pan
7	Infeed Bottom Pan	36	18" Intermediate Bottom Pan	65	Drive Top Cover
8	Infeed Cover	37	24" Intermediate Assembly	66	Discharge Cover
9	30° Lower Curve	38	24" Frame Side Weldment	67	Drive Head Plates
10	30° Curve Weldment	39	24" Intermediate Top Cover	68	Motor Base
11	30° Curve Hold Down	40	24" Intermediate Bottom Pan	69	• Drive Shaft
12	30° Lower Curve Bottom Pan	41	48" Intermediate Assembly	70	• Drive Sprocket
13	30° Lower Curve Top Cover	42	48" Frame Side Weldment	71	Drive Guard Bracket
14	45° Lower Curve	43	48" Intermediate Top Cover	72	Drive Guard Back
15	45° Curve Weldment	44	48" Intermediate Bottom Pan	73	Guard Weldment
16	45° Curve Hold Down	45	84" Intermediate Assembly	74	• Drive Sprocket
17	45° Lower Curve Bottom Pan	46	84" Frame Side Weldment	75	• Driven Sprocket
18	45° Curve Weldment	47	84" Intermediate Top Cover	76	• Torque Limiter
19	60° Lower Curve	48	84" Intermediate Bottom Pan	77	• Chain
20	60° Curve Weldment	49	120" Intermediate Assembly	78	• Reducer
21	60° Curve Hold Down	50	120" Frame Side Weldment	79	• Motor
22	60° Lower Curve Bottom Pan	51	120" Intermediate Top Cover	80	• 1 7/16" Pillow Block Bearing
23	60° Curve Weldment	52	120" Intermediate Bottom Pan	81	3/4" x 10" x 4" Take-up Bolt
24	Bottom Pan Splice Plate	53	30° Upper Curve Assembly	82	Manual
25	6" Intermediate Assembly	54	30° Upper Curve Bottom Pan	83	Cleat
26	6" Frame Side Weldment	55	30° Upper Curve Top Cover	84	Drag Chain
27	6" Intermediate Top Cover	56	45° Upper Curve Assembly		
28	6" Intermediate Bottom Pan	57	45° Upper Curve Bottom Pan		
29	12" Intermediate Assembly	58	45° Upper Curve Top Cover		